



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DEC 1st
RBH9928-1-1
Job Sheet 168329



Part No: RBH9928-1-1

Job Qty: 3 ea

Part Name: Gage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/24/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBH9928-1 Rev 10 U/R IPP Rev A 17.11.13 New issue DP Verify DD/IPP Rev B 17.11.20 DWG REV A
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/23/17	0.00	0.00	Start Up Machining		AK 18/01/20
110	Mori Seiki	3 pcs		11/24/17	0.00	3.00	MORI NV5000-2		AK 18/01/20
120	QC	3 pcs		11/24/17	0.00	0.00	QC2		AK 18/01/20
130	QC	3 pcs		11/24/17	0.00	0.00	QC8		AK 18/01/20
140	Packaging	3 pcs		11/24/17	0.00	0.00	Packaging3 GA		AK 18/01/20
150	QC21-SA	3 Ea		11/24/17	0.00	0.00	QC21		AK 18/01/20

Part Op 110 - 1-Machine as per folio FB 675 FOLIO REV: _____ DWG REV: _____ 2-Deburr ***PVC
Descriptions: used is grey. Need engineering sign off***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	8740K75	3	0	0	0

Part Specifications

Specifications could not be found.

8015404 # 5015404

Plex 11/20/17 10:03 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	 S034043 Gage PART NO: RBH9928-1-1 Original Serial #: S034043 Revision: Operation: Start up Operation Change No:	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	DEPARTMENT/PROCESS <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; text-align: center;"> ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier </td> <td style="width: 50%; text-align: center;"> ☐ Engineering ☐ Quality ☐ Other </td> </tr> </table>	☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier	☐ Engineering ☐ Quality ☐ Other
☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier	☐ Engineering ☐ Quality ☐ Other				
			MRB (QSI042) Approval _____ on _____		
			Completed By _____		
			Lead hand / Supervisor Approval Verification _____		
			QC / QA Coordinator Approval _____		

Root Cause		FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐
Design	☐	Operator	☐	Temperature/Cure	☐
Doc/Data	☐	Offset/Set-up	☐	Set-up	☐
Equip/Tooling	☐	Supplier	☐	BOM/Route	☐
Handling/Pre	☐	Training	☐	Broken/Damage/Defect	☐
Material	☐	Use for Testing	☐	Inspection Incomplete/Unqualified	☐
Internal Transport	☐	Poor Information	☐	Contamination	☐
Tribal Knowledge	☐	Rushing	☐	Crushing	☐
LOA	☐	Product Improvement	☐	Heat Treat	☐
Substation	☐	Process Improvement	☐	Wave/Twist in Tube	☐
Past Expiry Date	☐	Manufacturing Process	☐	Marks/Chatter	☐
Misidentified	☐	Past Due	☐	OTHER :	☐

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

